

Product Name	A:B Mix Ratio		A:B Mix Ratio By Weight	Mixed Viscosity (ASTM D-2393)	Pot Life (Cream Time) (ASTM D-2471)	Handling / Tack-Free Time	Cure Time	Specific Gravity (g/cc) Average (ASTM D-1475)	Specific Volume (Cu. In./lb.)	Lbs./Cubi.
	By Volume	By Weight								
Rigid Foams										
Foam-IT!® 3	1A:1B pbv	100A:87B pbw	200 cps	1 min.	20 min.	2 hrs.	0.05	504	3 lb/ft ³	
Foam-IT!® 4	1A:1B pbv	100A:87B pbw	300 cps	1.5 min.	20 min.	2 hrs.	0.06	420	4 lb/ft ³	
Foam-IT!® 4 Black	1A:1B pbv	100A:87B pbw	300 cps	1.5 min.	20 min.	2 hrs.	0.06	420	4 lb/ft ³	
Foam-IT!® 5	1A:1B pbv	100A:87B pbw	300 cps	1.5 min.	20 min.	2 hrs.	0.08	315	5 lb/ft ³	
Foam-IT!® 8	N/A	2A:1B pbw	300 cps	1.5 min.	20 min.	2 hrs.	0.13	194	8 lb/ft ³	
Foam-IT!® 10	1A:1B pbv	100A:87B pbw	400 cps	1.5 min.	20 min.	2 hrs.	0.16	157	10 lb/ft ³	
Foam-IT!® 10 SLOW	1A:1B pbv	100A:87B pbw	400 cps	3.5 min.	1 hr.	4 hrs	0.16	157	10 lb/ft ³	
Foam-IT!® 15	1A:1B pbv	100A:87B pbw	500 cps	1.5 min.	20 min.	2 hrs.	0.24	105	15 lb/ft ³	
Foam-IT!® 26	1A:1B pbv	100A:90B pbw	500 cps	1.5 min.	20 min.	2 hrs.	0.42	60	26 lb/ft ³	
EZ~Spray® Foam	1A:1B pbv	N/A	400 cps	13 sec.	10 min.	10 min.	0.128	144	8 lb/ft ³	
FlexFoam-IT!® III	1A:2B pbv	57.5A:100B pbw	1,000 cps	35 sec.	25 min.	2 hrs.	0.05	504	3 lb/ft ³	
FlexFoam-IT!® IV	N/A	80A:100B pbw	1,000 cps	30 sec.	45 min.	2 hrs.	0.06	420	4 lb/ft ³	
FlexFoam-IT!® V	1A:1B pbv	105A:100B pbw	1,000 cps	50 sec.	45 min.	2 hrs.	0.08	315	5 lb/ft ³	
FlexFoam-IT!® 6	1A:1B pbv	105A:100B pbw	1,000 cps	35 sec.	60 min.	2 hrs.	0.09	280	6 lb/ft ³	
FlexFoam-IT!® 7 FR	1A:1B pbv	100A:88B pbw	1,000 cps	35 sec.	60 min.	2 hrs.	0.11	229	7 lb/ft ³	
FlexFoam-IT!® VIII	1A:2B pbv	52.6A:100B pbw	1,000 cps	35 sec.	25 min.	2 hrs.	0.13	194	8 lb/ft ³	
FlexFoam-IT!® X	1A:1B pbv	105A:100B pbw	1,000 cps	50 sec.	45 min.	2 hrs.	0.16	157	10 lb/ft ³	
FlexFoam-IT!® 14	1A:2B pbv	100A:190B pbw	1,000 cps	60 sec.	45 min.	2 hrs.	0.22	114	14 lb/ft ³	
FlexFoam-IT!® 17	1A:2B pbv	100A:185B pbw	1,000 cps	60 sec.	30 min.	2 hrs.	0.27	93	17 lb/ft ³	
FlexFoam-IT!® 23 FR	N/A	85A:100B pbw	1,000 cps	90 sec.	60 min.	2 hrs.	0.37	68	23 lb/ft ³	
FlexFoam-IT!® 25	N/A	1A:2B pbw	1,000 cps	90 sec.	25 min.	2 hrs.	0.4	63	25 lb/ft ³	
EZ~Spray® FlexFoam	1A:1B pbv	N/A	1,000 cps	10 sec.	10 min.	15 min.	0.11	252	7 lb/ft ³	
Soma Foama® 15	2A:1B pbv	100A:47B pbw	10,000 cps	30 sec.	20 min.	1 hr.	0.24	115	15 lb/ft ³	
Soma Foama® 25	1A:1B pbv	1A:1B pbw	10,000 cps	90 sec.	20 min.	1 hr.	0.40	69	25 lb/ft ³	
Flexible Foams										

Foam Expansion Rate Comparison Chart

