

Modification	Recommendation	Will Damage Material	Notes
 TRIMMING	- Scissors - High grit cone (fine cone) on low speed	- Shoe grinder - Low grit cone (rough grit) - High speed on router - Excessively bending dorsum wings during modification	- Grinding may produce fibers that need to be cleaned/finished - Trimmed area will reveal gray base layer
 FINISHING	- Tycro cone on low speed - Tapered Coneiak cone on low speed	- Low grit cone (rough grit) - Heating edge close to flame	
 HEATING	- Use small torch on low flame for few seconds - Heat gun several inches away for few seconds (better for distal trim lines vs malleolus)	- Small torch on high flame within 1" of device - Large torch	Use a thin, rounded object such as a pen or marker for heating and flaring the distal radius
 MARKING	Clean both sides and remove marking before heating		
 REPLACING STRAPS	Use side cutters to remove rivet	Removing rivet with force	
 CLEANING	- For clinicians: thinner or acetone - For parents: soap & water	Washing machine or dryer	