



Instruction Sheet

CMP19 KISS One Way Expulsion Valve

KISS® One Way Expulsion Valve for BK Suction Sockets

Available as: CMP19/A – Single pack, CMP19/B – 10 pack, and CMP19/C – 30 pack
Required Parts and Tools: (1) CMP19, (1) CMP20/A, (1) CMP11/A, (1) Sandpaper

- 1) Drill a 17mm or 43/64" hole in socket with Reduced Shank Drill Bit (CMP20/A).



- 2) Rough up socket area around hole in socket.



- 3) Clean dust and grease from hole in socket with clean cloth and fresh acetone/alcohol.



- 4) Rough up edge flange of one way valve.



- 5) Apply a small amount of KISS® Adhesive (CMP11/A) to flange of valve.



- 6) Press valve into hole and hold for a few minutes.

