9005/9006-GX ASSIST KIT **FABRICATION INSTRUCTIONS (CONT.)**

Release clip and remove ball stud from the socket (Figure 7).

Attach the ball stud and chicago bushing to the orthosis (Figure 8).

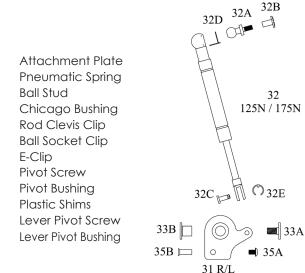


Figure 7

Insert the ball stud back into the ball socket and secure with ball socket clip.



Figure 8





31.

32.

32A.

32B.

32C.

32D.

32E.

33A.

33B.

33C.

35A.

35B.

CAUTION: Do not puncture. Pneumatic spring under pressure.



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9005/9006-GX ASSIST KIT **FABRICATION INSTRUCTIONS (CONT.)**

Release clip and remove ball stud from the socket (Figure 7).

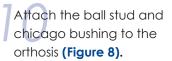




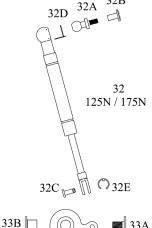
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9005/9006-GX ASSIST KIT **FABRICATION INSTRUCTIONS**

Fabricate brace per SafetyStride/FullStride **Fabrication Instructions** (Figure 1).

Carefully replace the pivot and lever tip bushings with the longer bushings included with the GX-Assist Kit.

Install the attachment plate (Figure 2).

Attach the center pivot screw. Shims can be placed under the screw head, if needed, to ensure a proper fit (Figure 3).

Verify proper function of the Figure 3 joint.

Connect pneumatic spring on the attachment plate by inserting the pin and e-clip. (Figure 4).

If more rotation of the spring is needed, the attachment plate arm may be angled slightly (Figure 5).

Drill a 13/64" hole proximal to joint center, 5.75" from spring attachment center (bars must be contoured before location of hole is measured) (Figure 6).



Figure 1



Figure 2





Figure 4



Figure 5



Figure 6

CAUTION: Proximal spring attachment must be in-line with joint center. Improper mounting may damage pneumatic spring. Verify spring does not limit knee joint ROM prior to use.

Continued on back

9005/9006-GX ASSIST KIT **FABRICATION INSTRUCTIONS**

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Figure 1



Figure 2





Figure 4



Figure 5



Figure 6

CAUTION: Proximal spring attachment must be in-line with joint center. Improper mounting may damage pneumatic spring. Verify spring does not limit knee joint ROM prior to use.