

## 1. Product and company identification

### Product identifier

Trade name: 636W58 - PUR Foam Adhesive

### Relevant identified uses of the substance or mixture and uses advised against

General use: Adhesive for orthopedic procedures.  
Possible use: Spray application  
Reserved for industrial and professional use.

### Details of the supplier of the safety data sheet

Company name: Otto Bock Health Care  
Street/POB-No.: 3820 W. Great Lakes Drive  
Postal Code, city: Salt Lake City, UT 84120  
USA  
WWW: www.ottobockus.com  
Telephone: +1 (801) 956-2400  
Telefax: +1 (801) 956-2401  
Dept. responsible for information:  
Quality Department,  
Telephone: +1 (801) 954-2304 (7 AM – 3 PM, Mountain Time), Email:  
USRegulatory@ottobock.com

### Emergency phone number

**CHEMTREC, Telephone: +1 (800) 424-9300**

**Transport:**

**CONSULTANK Lutz Harder GmbH (Contract QUALI003)**

**Telephone: +49 (0)178-4337434 (from USA: 01149 178 4337434)**

## 2. Hazards identification

### Emergency overview

Appearance: Form: liquid  
Color: transparent  
Odor: characteristic  
Classification: Flammable Liquid - Category 2; Eye Irritation - Category 2A; Carcinogenicity - Category 2; Specific Target Organ Toxicity (Single Exposure) - Category 3;

Hazard symbols:



Signal word:

**Danger**

Hazard statements:

Highly flammable liquid and vapor.  
Causes serious eye irritation.  
May cause respiratory irritation.  
Suspected of causing cancer.  
May form explosive peroxides.

### Precautionary statements:

Obtain special instructions before use.  
 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
 Avoid breathing vapors/spray.  
 Wear protective gloves and eye protection.  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 IF exposed or concerned: Get medical advice/attention.  
 Store in a well-ventilated place. Keep container tightly closed.

### Regulatory status

This material is considered hazardous by the U.S. OSHA Hazard Communication Standard (29 CFR 1910.1200) and SIMDUT in Canada.

### Hazards not otherwise classified

Higher doses may lead to a narcotic effect.  
 see section 11: Toxicological information

## 3. Composition / Information on ingredients

Chemical characterization: Fluid, thermoplastic polyurethane adhesive, added with volatile, organic solvents.

### Hazardous ingredients:

CAS No.	Designation	Content	Classification
CAS 109-99-9	Tetrahydrofuran	50 - 90 %	Flammable Liquid - Category 2. Eye Irritation - Category 2A. Carcinogenicity - Category 2. Specific Target Organ Toxicity (Single Exposure) - Category 3.

## 4. First aid measures

General information: If victim is at risk of losing consciousness, position and transport on their side.

In case of inhalation: Move victim to fresh air, put at rest and loosen restrictive clothing.  
 In case of irregular breathing or respiratory arrest provide artificial respiration. Seek medical attention.

Following skin contact: Thoroughly wash skin with soap and water. Follow up by applying skin cream. Take off immediately all contaminated or soaked clothing. In case of skin irritation, consult a physician.

After eye contact: Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Subsequently consult an ophthalmologist.

After swallowing: Do not induce vomiting. Rinse mouth with water. Have victim drink large quantities of water, with active charcoal if possible. Keep victim calm and seek medical attention immediately.

**Most important symptoms/effects, acute and delayed**

In case of inhalation:

Mucous membrane irritation, cough, shortage of breath, headache dizziness, nausea, unconsciousness.

Higher doses may lead to a narcotic effect.

In case of ingestion:

Irritations of mucous membranes in the mouth, pharynx, oesophagus and gastrointestinal tract.

After contact with skin: May cause irritations.

Tetrahydrofuran: Danger of cutaneous absorption.

Prolonged/repetitive skin contact may cause skin defatting or dermatitis.

**Information to physician**

Attention in case of vomiting and stomach pumping: danger of aspiration.

Restore the protective fat layer of the skin by applying skin cream in order to avoid skin inflammation (dermatitis).

Treat symptomatically.

**5. Fire fighting measures**

Flash point/flash point range:

-5.8 °F (IP 170 Abel)

Auto-ignition temperature: no data available

Suitable extinguishing media:

Water fog, alcohol resistant foam, dry chemical powder, carbon dioxide, sand.

Extinguishing media which must not be used for safety reasons:

strong water jet

**Specific hazards arising from the chemical**

In case of fire carbon monoxide (CO) may be released. Vapor may travel great distances and cause fire and backflashes.

Protective equipment and precautions for firefighters:

Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information:

Cool exposed containers with water spray.

**6. Accidental release measures**

Personal precautions:

Remove all sources of ignition.

Avoid contact with skin and eyes.

Do not breathe vapors. Provide adequate ventilation.

Remove persons to safety. Wear suitable protective clothing.

Environmental precautions:

Do not empty into drains.

Methods for clean-up:

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents) and place in closed containers for disposal.

Thoroughly clean the contaminated area with water. Effluents are to be considered as hazardous waste.

## 7. Handling and storage

### Handling

Advices on safe handling: Provide adequate ventilation, and local exhaust as needed.

Extract vapors by suction at point of emission.

Avoid contact with skin and eyes.

Do not breathe vapors. Provide adequate ventilation.

Wear protective equipment.

Precautions against fire and explosion:

Keep away from sources of ignition. - No smoking.

Use only explosion-protected equipment/instruments.

Vapors form potentially explosive mixtures with air, which are heavier than air. Air-Vapor mixture may travel great distances at floor level and lead to backflash when exposed to an ignition source.

Specific use(s)

Adhesive for orthopedic procedures.

Possible use: Spray application

### Storage

Requirements for storerooms and containers:

Keep container tightly closed in a cool, well-ventilated place.

Hints on joint storage:

Do not store together with oxidizing agents.

## 8. Exposure controls / personal protection

### Exposure guidelines

Occupational exposure limit values:

CAS No.	Designation	Type	Limit value
109-99-9	Tetrahydrofuran	USA: ACGIH: STEL	295 mg/m <sup>3</sup> ; 100 ppm
		USA: ACGIH: TWA	147 mg/m <sup>3</sup> ; 50 ppm
		USA: NIOSH: STEL	735 mg/m <sup>3</sup> ; 250 ppm
		USA: NIOSH: TWA	590 mg/m <sup>3</sup> ; 200 ppm
		USA: OSHA: TWA	590 mg/m <sup>3</sup> ; 200 ppm

Biological limit values:

CAS No.	Designation	Type	Limit value	Parameter	Sampling
109-99-9	Tetrahydrofuran	USA: ACGIH-BEI, urine	2 mg/L	Tetrahydrofuran	end of exposure or end of shift

### Engineering controls

Provide good ventilation and/or an exhaust system in the work area.

Take precautionary measures against static discharges.

See also information in chapter 7, section storage.

### Personal protection equipment (PPE)

Eye/face protection

Tightly sealed goggles according to OSHA Standard - 29 CFR: 1910.133 or ANSI Z87.1-2010.

Skin protection

Protective work clothing, chemical resistant safety shoes.

Protective gloves according to OSHA Standard - 29 CFR: 1910.138.  
 Glove material: Neoprene, Nitrile rubber.  
 breakthrough time > 480 min.  
 Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Respiratory protection: Respiratory protection must be worn whenever the TLV (WEL) levels have been exceeded.  
 Use filter type A (= against vapors of organic substances) according to OSHA Standard - 29 CFR: 1910.134 or ANSI Z88.2.  
 Use breathing protection with splashing medium. Use filter type A1P2 according to OSHA Standard - 29 CFR: 1910.134 or ANSI Z88.2.  
 In case of prolonged or repeated exposures: use self-contained breathing apparatus.

General hygiene considerations:  
 Keep away from sources of ignition. - No smoking.  
 Avoid contact with skin and eyes. Do not breathe vapors.  
 When using do not eat, drink or smoke.  
 Processing temperature: room temperature.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

Appearance:	Form: liquid Color: transparent
Odor:	characteristic
Odor threshold:	no data available
pH value:	no data available
Melting point/freezing point:	-162.4 °F
Initial boiling point and boiling range:	150.8 °F (ASTM D 97)
Flash point/flash point range:	-5.8 °F (IP 170 Abel)
Evaporation rate:	no data available
Flammability:	no data available
Explosion limits:	LEL (Lower Explosion Limit): 1.50 Vol-% UEL (Upper Explosive Limit): 12.00 Vol-%
Vapor pressure:	at 68 °F: 173 hPa at 122 °F: Tetrahydrofuran 578.4 hPa
Vapor density:	no data available
Density:	at 68 °F: 0.9 g/mL
Water solubility:	at 68 °F: miscible
Partition coefficient: n-octanol/water:	no data available
Auto-ignition temperature:	no data available
Thermal decomposition:	no data available
Viscosity, kinematic:	at 68 °F: 95 s (DIN 53211, 4mm Beche)
Ignition temperature:	413.6 °F (ASTM 2155)

## 10. Stability and reactivity

Reactivity: Highly flammable liquid and vapor.  
 May form explosive peroxides.  
 Tetrahydrofuran: light-sensitive, sensitive to air. Attacks many plastics and rubbers.

Chemical stability:	Product is stable under normal storage conditions.
Possibility of hazardous reactions	In use, may form flammable/explosive vapor-air mixture. Vapor may travel great distances and cause fire and backflashes.
Conditions to avoid:	Keep away from heat. Avoid shock and friction. Avoid open flames. Keep away from sources of ignition. Keep away from heat.
Incompatible materials:	Tetrahydrofuran: Violent reaction with oxidizing agents.
Hazardous decomposition products:	Peroxide may form when product is exposed to light and air. In case of fire may be liberated: Carbon monoxide and carbon dioxide.
Thermal decomposition:	no data available

## 11. Toxicological information

### Toxicological tests

Acute toxicity:	LD50 Rat, oral: (Tetrahydrofuran) 1650 mg/kg LC50 Rat, inhalative: (Tetrahydrofuran) 54 mg/l/4h
Toxicological effects:	Acute toxicity (oral): Lack of data. Acute toxicity (dermal): Lack of data. Acute toxicity (inhalative): Lack of data. Skin corrosion/irritation: Lack of data. Eye damage/irritation: Eye Irritation - Category 2A = Causes serious eye irritation. Sensitisation to the respiratory tract: Lack of data. Skin sensitisation: Lack of data. Germ cell mutagenicity/Genotoxicity: Lack of data. Carcinogenicity: Carcinogenicity - Category 2 = Suspected of causing cancer. Reproductive toxicity: Lack of data. Effects on or via lactation: Lack of data. Specific target organ toxicity (single exposure): Specific Target Organ Toxicity (Single Exposure) - Category 3 = May cause respiratory irritation. Organs affected: central nervous system. exposure route: inhalation. Specific target organ toxicity (repeated exposure): Lack of data. Aspiration hazard: Lack of data.
Other information:	T�etrahydrofurane: Higher doses may lead to a narcotic effect. Causes depression of CNS. Sensitization: Not known to cause sensitization.

### Symptoms

In case of inhalation:

Mucous membrane irritation, cough, shortage of breath, headache dizziness, nausea, unconsciousness.

Higher doses may lead to a narcotic effect.

In case of ingestion:

Irritations of mucous membranes in the mouth, pharynx, oesophagus and gastrointestinal tract.

After contact with skin: May cause irritations.

Tetrahydrofuran: Danger of cutaneous absorption.

Prolonged/repetitive skin contact may cause skin defatting or dermatitis.

## 12. Ecological information

### Ecotoxicity

Aquatic toxicity:

Tetrahydrofurane:

Daphnia toxicity:

EC50 Daphnia magna: 382 mg/L/ 24 h.

Fish toxicity:

LC50 Pimephales promelas: 2160 mg/L/ 96 h.

LC50 Leuciscus idus: 2820 mg/L.

Effects in sewage plants: Technically correct releases of minimal concentrations to adapted biological sewage treatment facility, will not disturb the biodegradability of activated sludge.

Further details:

Product may not be released into water without pre-treatment (biological sewage plant).

### Mobility in soil

no data available

### Persistence and degradability

Further details:

Tetrahydrofurane:

Biodegradation: 39% / 28 d (closed bottle test).

Product is not readily biodegradable.

### Additional ecological information

Volatile organic compounds (VOC):

64 % by weight = 576 g/L

General information:

Do not allow to penetrate into soil, waterbodies or drains.

## 13. Disposal considerations

### Product

Recommendation:

Incinerate as hazardous waste according to applicable local, state, and federal regulations.

### Contaminated packaging

Recommendation:

Dispose of waste according to applicable legislation.

Non-contaminated packages may be recycled.

### 14. Transport information

#### USA: Department of Transportation (DOT)

Identification numbers: UN1993  
 Proper shipping name: UN 1993, flammable liquids, n.o.s. (Tetrahydrofurane)  
 DOT hazard class or division: 3  
 PG: II  
 Label codes: 3  
 Symbols: G  
 Special provisions: IB2, T7, TP1, TP8, TP28  
 Packaging - Exceptions: 150  
 Packaging - Non-bulk: 202  
 Packaging - Bulk: 242  
 Quantity limitations - Passenger aircraft / rail: 5 L  
 Quantity limitations - Cargo only: 60 L  
 Vessel stowage - Location: B



#### Sea transport (IMDG)

UN number: UN 1993  
 Proper shipping name: UN 1993, FLAMMABLE LIQUID, N.O.S. (Tetrahydrofurane)  
 IMDG: Class 3, Subrisk -  
 Packing Group: II  
 EmS: F-E, S-E  
 Special provisions: 274  
 Limited quantities: 1 L  
 EQ: E2  
 Contaminated packaging - Instructions: P001  
 Contaminated packaging - Provisions: -  
 IBC - Instructions: IBC02  
 IBC - Provisions: -  
 Tank instructions - IMO: -  
 Tank instructions - UN: T7  
 Tank instructions - Provisions: TP1, TP8, TP28  
 Stowage and handling: Category B.  
 Properties and observations: -  
 Marine pollutant: no  
 Segregation group: none

#### Air transport (IATA)

UN/ID number: UN 1993  
 Proper shipping name: UN 1993, FLAMMABLE LIQUID, N.O.S. (Tetrahydrofurane)  
 ICAO/IATA: Class 3  
 PG: II  
 Hazard: Flamm. liquid  
 EQ: E2  
 Passenger Ltd.Qty.: Pack.Instr. Y341 - Max. Net Qty/Pkg. 1 L  
 Passenger: Pack.Instr. 353 - Max. Net Qty/Pkg. 5 L  
 Cargo: Pack.Instr. 364 - Max. Net Qty/Pkg. 60 L  
 Special Provisioning: A3  
 ERG: 3H



### 15. Regulatory information

#### National regulations - U.S. Federal Regulations

Tetrahydrofuran: TSCA Inventory: listed; EPA flags T  
TSCA HPVC: not listed  
Clean Air Act:  
SOCMI Chemical: yes  
Other Environmental Laws:  
CERCLA: RQ 1000 lbs.  
RCRA Hazardous Wastes: Code U213  
NIOSH Recommendations:  
Occupational Health Guideline: 0602

#### National regulations - U.S. State Regulations

Tetrahydrofuran: Delaware Air Quality Management List:  
DRQ: 1000 - RQ State: Federal Regulations Apply  
Idaho Air Pollutant List:  
Title 585 - AAC: 29.5 - EL: 39.3 - WEL: 590 - Title 586 -  
Massachusetts Haz. Substance codes: 2,4,5,6 F8  
Minnesota Haz. Substance:  
Codes: AO, Ratings: -, Status: Title III.  
New York List of Hazardous Substances:  
RQ -- Air: 1000 - RQ -- Land: 100 - Note: No Note Associated with this  
chemical.  
Pennsylvania Haz. Substance code: E  
Washington Air Contaminant:  
TWA: 200 ppm / 590 mg - STEL: 250 ppm / 735 mg

#### National regulations - Great Britain

Hazchem-Code: •3YE

### 16. Other information

Text for labeling: Contains 50 - 90 % Tetrahydrofuran. Safety data sheet available on request.

Hazard rating systems:



NFPA Hazard Rating:

Health: 2 (Moderate)

Fire: 3 (Serious)

Reactivity: 1 (Slight)

HMIS Version III Rating:

Health: 2 (Moderate) - Chronic effects

Flammability: 3 (Serious)

Physical Hazard: 1 (Slight)

Personal Protection: X = Consult your supervisor

HEALTH	*	2
FLAMMABILITY		3
PHYSICAL HAZARD		1
		X

Reason of change: Changes in section 14: IMDG 2015

Date of first version: 2/11/1996

#### Department issuing data sheet

Contact person: see section 1: Dept. responsible for information

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.