

# Suction Spacer Plate Instructions

## WHAT'S IN THE BOX

Suction Spacer Plate (700-SP500)  
M6 x 20 Stainless Steel Flathead Cap Screws\* (4)  
M6 x 25 Stainless Steel Flathead Cap Screws\* (4)  
Instructions

\* Use the length that is appropriate for the 4-hole component that you have selected.

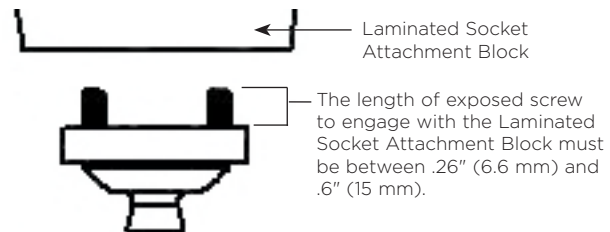
**Note: The screw lengths referenced are for use with the WillowWood Laminated Socket Attachment Block. Other manufacturers' blocks may require different screw lengths.**

1. Fabricate a socket with a WillowWood Laminated Socket Attachment Block (Part No. 700-200 or 700-250) or equivalent.

**Note: Make sure that the distal surface of the socket has a flat surface to provide a secure attachment for the Suction Spacer Plate.**

2. Drill a 9/32" (7 mm) diameter hole in the socket. Insert the Porous Plastic Insert that was included with the Suction Spacer Plate into the hole.
3. Attach the Suction Spacer Plate and a 4-hole component to the socket using the screws provided.

Check to make sure that the length of exposed screw to engage with the Laminated Socket Attachment Block is between .26" (6.6 mm) and .6" (15 mm). Apply Loctite 242 Removable Threadlocker (or equivalent) to the screws, and torque the screws to 9 ft-lbs (12 Nm).



## WARRANTY

The warranty for the Suction Spacer Plate is one year from the date of invoice. Use of the Suction Spacer Plate for amputees whose modified body weight is more than 250 lbs (113 kg) or who engage in extremely high and abusive activity is against WillowWood's recommendations and will void the one-year warranty. Modified body weight is defined as the weight of the amputee plus any loads carried by the amputee. "Extremely high and abusive activities" are defined as activities such as skydiving, karate, and judo; activities that could result in injury to an individual's natural feet; and activities that expose the prosthesis to corrosives such as salt water.

## WARRANTY DISCLAIMER

WillowWood warrants that each product manufactured will, at the time of delivery, be of workmanlike quality and substantially free of defects. WILLOWWOOD MAKES NO OTHER WARRANTY, IMPLIED, OR EXPRESSED, AND MAKES NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. This warranty shall terminate immediately upon an action to combine our products with other materials or in any manner to change the nature of our products. The sole remedy is replacement of the products or credit for the products. WillowWood's liability shall not exceed the purchase price of the product. WillowWood shall not be liable for any indirect, incidental, or consequential damage.

## WILLOWWOOD RETENTION OF RIGHTS

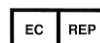
WillowWood retains all intellectual property rights reflected or incorporated in its physical products, regardless of the transfer of the physical products to another party or parties.

*WillowWood*<sup>®</sup>

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